

2-DAY AUCTION

Nov 7th & 8th • Detroit, MI



Complete Cold Forming Facility



with Multi-Axis CNC Machine Tools
formerly Alken Ziegler Inc.

Details & photos at...

rabin.com



National 1250
6-die cold former

National 1875 cold former
(subject to prior sale)



140,000 SQ FT PRODUCTION FACILITY

Specializing in High Volume Complex Cold Forming

(30) National Cold Formers

- Models 750, 1000, 1250 & 1875
- 1/4" to 1-7/8" dia size capabilities
- Over (250) parts produced
- Most available with pay-offs, wire drawers & parts washers



One of (2) Hatebur
AKP3-5 5-die cold formers



Cold & Warm Forming

- National 5/16" & 3/8" cold nut formers
- National 1000, 6-die warm formers
- Hatebur AKP-3 5-die cold formers
- RMG and Ajax wire drawers
- Hyd & mechanical presses for short runs
- Fastener Engineers motorized payoff reels



COLD FORMING EQUIPMENT INFORMATION

Contact Bryan Byrne at National Machinery Exchange
Tel: +1.973.344.6100 or bryan@nationalmach.com



Hydromat / 2-station transfer line



Six of (8) automated parts retrieval systems



CNC MACHINES, TOOL & DIE OPERATIONS

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CNC Machine Tools (Partial Listing)

- Mikron HSM600U & HSM400U 5-axis machining centers
- Mikron VCP600 high performance vertical machining center
- Mazak Integrex 200IIIIST 9-axis turning center
- Nakamura Tome multi-axis turning machines
- Walter Helitronic 5-axis tool & cutter grinder
- Weldon model 1632 Gold 3-axis OD/ID grinder

Additional
CNC Tools
on Page 7

Tool & Die Department

- Reed Rico A22B & 23 thread rollers
- Cincinnati Milacron centerless grinders
- Blanchard & Parker Majestic surface grinders
- Aida 275 ton straight side hyd press
- Mori Seiki & Hardinge tool room lathes
- Mectron N350 inspection system (2010)
- Optical comparators & measurement tools



BID LIVE OR ONLINE

Register now at rabin.com. Complete listings & photos available on our website. Call if you have questions. Tel: +1.415.522.5700

Tooling & Storage Systems

(8) Rem-Star automatic storage retrieval systems - fully loaded with tooling & parts



Large quantity of steel parts bins and hoppers



Two of (4) National 750 cold headers in Kalkaska



LOCATIONS IN DETROIT & KALKASKA, MI

Live & Online • November 7 & 8 • 10 am daily



General Plant Equipment

- Hydro flow coolant filtration systems
- Shop tools, welders & blast cabinets
- Sullair air compressors, dryers & receivers
- Assorted Hyster forklifts to 15,000 lbs cap



Over (100) Machine Tools located in Kalkaska, Michigan

- (4) National 750 5- & 6-die cold formers
- Walter Helitronic 45 & Weldon 1632 CNC grinders
- (12) Emco Maier Emco-Turn CNC turning centers
- Nakamura Tome TMC-12 automatic chucks
- Charmilles Robofil 300 wire electric discharge machine
- Reed thread rollers, Acme Gridley automatic chucks
- Cincinnati centerless and Parker I.D. - O.D.grinders
- Detroit, Footburt & Lapointe hydraulic broaches



AUCTION INFORMATION

Sale will be conducted theater-style at the Alken Ziegler Facility located at 25575 Brest Rd, Taylor, MI 48180. Inspect November 5 & 6 from 9 to 5. Kalkaska address is 406 South Park Drive, Kalkaska 49646

See it all now... rabin.com

2-Day Auction Nov 7 & 8

140,000 sq ft Cold Forming & Multi-Axis CNC Machining Facility



Formerly Alken Ziegler • Detroit, MI



**NATIONAL
MACHINERY
EXCHANGE, INC.**
technical advisors



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