PUBLIC AUCTION

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CORPORATE ASSETS INC

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BID, BUY & GO!™ LIVE WEBCAST

State of the Art Impact Extrusion Plant
BRUIN ENGINEERED PARTS, INC.

AUCTION: Thursday, January 31, 2008 at 9:30 A.M.
16567 Highway 12, Midland, Ontario, L4R 4P4, Canada

“Let Our Experience Be Your #1 Asset”™
BRUIN ENGINEERED PARTS INC.

Bruin Engineered Parts, Inc. is a state of the art manufacturing facility that produced primarily high quality aluminum impact extrusions. The process included engineering, in house tool manufacturing, slug preparation, impact extruding, trimming, necking, hole punching, complete CNC secondary machining, heat treating, parts cleaning, powder coating, and packaging services.

A few of Bruin’s products include: liquid and gas-packaging cylinders, fire extinguisher cylinders, muffler assemblies, air bag cylinders, shock absorbers, personal watercraft cylinders, gas mask valves, cartridge cases, detonators, air conditioning components, laptop computer battery housings and a variety of precision technical parts and components.

Typical parts produced by Bruin Engineered Parts Inc.

IMPACT EXTRUSION LINE

**BRUIN** custom designed automotive parts line installed 2004 consisting of: ECONOLIFT 2000 lb. hydraulic tipper, McKNIGHT hopper, accumulator and incline feed, slug transfer system, HERLAN P12 impact extrusion press, automatic discharge system, trimming station, bedding station, two head hydraulic multi punch press, two head hydraulic multi punch station, embossing station, ROUSSELLE 40 ton OBI press, ALLEN-BRADLEY PANELVIEW 1000 PLC control with INDUSTRIAL MECHANICAL INTEGRATION system, 2004 ETA-TECH CWM016 washer/degreaser, washer dryer

**HERLAN** P12 impact extrusion press  
Trimming station  
Dual hydraulic punching station 1  
Dual hydraulic punching station 2  
Dual mechanical punching station  
ETA-TECH CWM016 washer/degreaser, washer dryer  
ALLEN-BRADLEY PLC control

This brochure is only a partial listing. VISIT OUR WEBSITE FOR MORE DETAILED LISTINGS AND PHOTOS www.corpassets.com
SCHULER X1200 high impact extrusion press

1200 TON
1990

SCHULER 1990 X1200 high impact extrusion press with 1200 ton max. cap., 23.25" stroke, 4.72" max. dia. w/0.01181" min. wall thickness, 5.9" max. dia. w/.02 min. wall thickness, max. output 40/min., 1.96" ejector stroke, DIETZ ROLLWA automatic slug feeding line, accumulator, s/n 88.20.7751

IMPACT EXTRUSION PRESSES

APPROX. $4,000,000 REPLACEMENT COST

SCHULER 1200 TON 1990

SCHULER X1200 high impact extrusion press

DIETZ ROLLWA automatic slug feeding line

MORE DETAILED LISTINGS AND PHOTOS www.corpassets.com
IMPACT EXTRUSION PRESSES

**HERLAN P-12 high impact extrusion press** with 1000 ton max. cap., 14” stroke, 3” extractor stroke, 12” max. extrusion length, 30 to 50 SPM, air clutch, slug tipper, vibrating box, conveyor, slug feed, parts cooling conveyor, s/n 9016

**HERLAN P-12 high impact extrusion press** with 1000 ton max. cap., 14” stroke, 3” extractor stroke, 12” max. extrusion length, 30 to 50 SPM, air clutch, slug tipper, vibrating box, conveyor, slug feed, parts cooling conveyor, s/n 9040

**HERLAN P-12 high impact extrusion press** with 1000 ton max. cap., 14” stroke, 3” extractor stroke, 12” max. extrusion length, 30 to 50 SPM, air clutch, slug tipper, vibrating box, conveyor, s/n 9040

**HERLAN P-12 high impact extrusion press** with 1000 ton max. cap., 14” stroke, 3” extractor stroke, 12” max. extrusion length, 30 to 50 SPM, air clutch, slug tipper, vibrating box, conveyor, s/n 9040

**HERLAN P-12 high impact extrusion press** with 1000 ton max. cap., 14” stroke, 3” extractor stroke, 12” max. extrusion length, 30 to 50 SPM, air clutch, s/n 9040

**HERLAN P-10 high impact extrusion press** with 620 ton max. cap., 12.8” stroke, 2.955” max. dia., 10.63” max. extrusion length, 70 SPM, air clutch

**HERLAN P-9 (rebuilt 2006) high impact extrusion press** with 700 ton max. cap., 17.33” stroke, 2.95” max. dia., 13.95” max. extrusion length, 45 SPM, new motor and control, new air clutch, new lube system, extended frame for greater extrusion length, s/n 10511

**NOBS 1985 CH3602 high impact extrusion press** with 600 ton max. cap., 12” stroke, 10” max. extrusion length, 30 to 80 SPM, slug in feed system, 2000 lb. tipper, automatic parts discharge, parts cooling line, s/n 8004

**HERLAN 1970 P-6 high impact extrusion press** with 400 ton max. cap., 13.8” stroke, 1.77” max. dia., 10.24” max. extrusion length, 100 SPM, air clutch, s/n 16325

**HERLAN 1971 P-6 high impact extrusion press** with 400 ton max. cap., 13.8” stroke, 1.77” max. dia., 10.24” max. extrusion length, 100 SPM, air clutch, s/n 16394

**NOBS high impact extrusion press** with 200 ton max. cap., 10” stroke, 6” max. extrusion length, 40 SPM, air clutch

**NOBS high impact extrusion press** with 200 ton max. cap., 10” stroke, 6” max. extrusion length, 40 SPM, air clutch, s/n 3012

**BID, BUY & GO!™ LIVE WEBCAST**

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HERLAN P-9 high impact extrusion press

HERLAN P-10 high impact extrusion press

NOBS CH3602 high impact extrusion press

HERLAN P-6 high impact extrusion press

NOBS 200 ton high impact extrusion press

MORE DETAILED LISTINGS AND PHOTOS  www.corpassets.com
AUTOMATIC NECKING MACHINES

NUSSBAUM 1990 EM-40 40 station horizontal necking machine with (1) loading station, (1) bottom forming station, (31) necking stations, (5) processing stations, (1) discharge station, (1) empty station, 2.91” to 5.12” can dia., 5.91” to 17.73” can length, output 40 cans per minute, s/n 40001

NUSSBAUM EM-34 24 station horizontal necking machine with 3.54” max. can dia., 13” max. can length, s/n 34005

NUSSBAUM EM-34 24 station horizontal necking with 3.54” max. can dia., 13” max. can length, s/n 34007

GUZZI 3-008 24 station horizontal necking machine with 1.49” to 2.91” can dia., air clutch, automatic loading & discharge, s/n 007

GUZZI 24 station horizontal necking machine with .49” to 2.91” can dia., air clutch, automatic loading & discharge

NUSSBAUM EM-70 14 station horizontal necking machine with 2.52” max. can dia., can length 3.94” to 11.2”

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**ROTARY TRIMMERS**

**OBERBURG** 1998 BGD 150/250/V2 rotary trimmer, beading, thread rolling machine with work piece dia. 1.56" to 3.15", untrimmed length of work piece 1.97" to 8.47", max. wall thickness in mild steel .098", output 35 to 52 pcs/min., s/n 310398

**OBERBURG** 1985 (rebuilt by OBERBURG 1998) BGD 400/500 V2 rotary trimmer, beading; thread rolling machine with work piece dia. 1.97" to 5.91", untrimmed length of work piece 3.15" to 13.79", maximum wall thickness in mild steel .118", output 25 to 40 pcs/min., s/n 301198/85

**OBERBURG** 1987 BGD 400V2 rotary trimmer, beading; thread rolling machine with work piece dia. 1.97" to 5.91", untrimmed length of work piece 3.15" to 13.79", maximum wall thickness in mild steel .118", output 5 to 35 pcs/min., s/n 300487

**SCHULER** AGDZ-B450 rotary trimmer with work piece dia. 1.97" to 5.91", max. untrimmed length of work piece 17.73", max. wall thickness in mild steel .098", output 5 to 35 pcs/min., s/n 800.821

**REBUILT BY OBERBURG 1998**

**OBERBURG** 1998 BGD 150/250/V2 rotary trimmer, beading, thread rolling machine with work piece dia. 1.56" to 3.15", untrimmed length of work piece 1.97" to 8.47", max. wall thickness in mild steel .098", output 35 to 52 pcs/min., s/n 310398

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**MORE DETAILED LISTINGS AND PHOTOS** www.corpassets.com
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CNC TURNING CENTERS

HAAS 2000 SL 20 T CNC turning center with HAAS CNC control, 23” swing, 40” turning length, 8” chuck, 2” bar cap., speeds to 4000 RPM, 20 HP, 10 station tool turret, s/n 63070

HAAS 1999 SL 20 T CNC turning center with HAAS CNC control, 23” swing, 40” turning length, 8” chuck, 2” bar cap., speeds to 4000 RPM, 20 HP, 10 station tool turret, s/n 62427

OKUMA 1999 LB300-MW opposed twin spindle CNC turning center with OKUMA OSP U100L CNC control, 20.87” swing, 29.92” between chucks, 14.57” main spindle turning dia., 10.24” sub spindle turning dia., main spindle speeds to 3800 RPM, sub spindle speeds to 4500 RPM, travels; X-10.24”, Z-20.47”, 10 station tool turret, (2) live tool stations, chip conveyor, s/n 1203 0972

HAAS 1998 HL2 CNC turning center HAAS CNC control, 20” swing, 20” turning length, 24” distance between centers, 2” bar cap., speeds to 3750 RPM, 15 HP, 10 position turret, 8 ½” chuck, chip conveyor, s/n 62007

DIANICHI B358X CNC turning center with FANUC 10T CNC control, 15.75” swing, 11.81” turning length, 24” distance between centers, 2” bar cap., speeds to 4000 RPM, 15 HP, 12 position turret, 9” chuck, chip conveyor, s/n 21560

CNC MACHINING CENTERS, VERTICAL

HITACHI SEIKI 2001 DS-250 CNC VMC with FANUC 21iM CNC control, travels; X-15.7”, Y-11.8”, Z-9.8”, 19.7” x 11.8” table, 2 position rotary APC, CAT 30 taper spindle, 12 ATC, speeds to 8000 RPM, 5 HP, chip conveyor, coolant, s/n DS25105

KITAMURA 2000 MYCENTER 3XI CNC VMC with YASNAC i80M CNC control, travels; X-29.9”, Y-18”, Z-18”, 16” x 32” table, 2 position rotary APC, CAT 40 taper spindle, 30 ATC, speeds to 10000 RPM, 15 HP, chip conveyor, coolant, s/n 12305

KITAMURA 1999 MYCENTER 2XI CNC VMC with FANUC 16iM CNC control, travels; X-20”, Y-14”, Z-18”, 19.7” x 11.8” table, 2 position rotary APC, CAT 40 taper spindle, 24 ATC, speeds to 10000 RPM, 15 HP, chip conveyor, coolant, s/n 07285

KITAMURA 1996 MYCENTER 3X CNC VMC with YASNAC i80M CNC control, travels; X-29.9”, Y-18”, Z-18”, 16” x 32” table, 2 position APC, CAT 40 taper spindle, 24 ATC, speeds to 10000 RPM, 15 HP, chip conveyor, coolant, s/n 11759

KITAMURA 1995 MYCENTER 3X CNC VMC with YASNAC i80M CNC control, travels; X-29.9”, Y-18”, Z-18”, 16” x 34” table, 2 position APC, CAT 40 taper spindle, 24 ATC, speeds to 10000 RPM, 15 HP, chip conveyor, coolant, s/n 11624

CINCINNATI MILACRON 1994 ARROW 500 CNC VMC with CINCINNATI MILACRON CNC control, travels; X-20”, Y-20”, Z-20”, 27.5” x 20.5” table, CAT 40 taper spindle, 21 ATC, speeds to 8000 RPM, 10 HP, HAAS 4th axis rotary indexer, chip auger, coolant, s/n 7042-C00-94-0129
This brochure is only a partial listing. VISIT OUR WEBSITE FOR MORE DETAILED LISTINGS AND PHOTOS www.corpassets.com

**ROBOTS**

**BRICAN/ABB** 2004 FLEX LOADER gantry type robotic transfer system with ABB S4C PLUS six axis pick & place robot, 36’ travel, transfer conveyor, unload system, s/n 2598192

**ABB** 2001 IRB 140 M2 000 six axis pick & place robot with 11 lb. load cap., 32’ reach, teach pendant, s/n 14M-20381

**TOOL ROOM EQUIPMENT**

**STANKO** 16K25X2000 engine lathe with FAGOR 2 axis DRO, 20” swing, 86” centers, 2 ¼” bore, inch/metric threading, 22 to 1500 RPM, quickchange tool post, coolant, s/n 9706

**SIRCO** PA 20 gap bed engine lathe with 20/30” swing, 72” centers, 2 ½” bore, 22 to 1500 RPM, inch/metric threading, quickchange tool post, coolant, s/n 4440

**COLCHESTER** 16/24” x 36”; gap bed engine lathe 2 ¼” bore, inch/metric threading, 25 to 2000 RPM, coolant, quickchange tool post

**LILIAN** 2001 3HV ram type turret mill with HEIDENHAIN 2 axis DRO, 10” x 50” table, 3 HP VS head, 600 to 4200 RPM, table feed, s/n 10369

**EXCELLO** 602 ram type turret mill with 9” x 42” table, 1.5 HP VS head, 100 to 3800 RPM, s/n 6025609

**RIBON** RUR 1000 universal cylindrical grinder with 16” swing, 40” centers, 16” dia. wheel, 35 to 310 RPM headstock speeds, internal grinding attachment, coolant, s/n 6994

**JAKOBSEN** 8” x 18” hydraulic surface grinder with 8” dia. wheel, dresser, coolant

**T-JAW** 450 vertical band saw with 18” throat, 12” max. work height, blade welder & grinder, s/n 45035

**RACINE** 10” cap. power hacksaw

**STRANDS** 2000 S25 gear head drill with 3 HP drive, 10” throat, 10 ½” x 16” table, 130 to 3480 RPM, s/n 346305

**IMA** G30/8 gear head drill with 9 ½” throat, 11” x 16” table, 100 to 1540 RPM, s/n I470

**LILIAN** 3HV ram type turret mill
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**PARTS WASHERS**

**ETA-TECH** 2004 CWM016 stainless steel, washer/degreaser, washer dryer s/n 0162004

**DYLIS** 2001 walking beam type ultrasonic wash/dry system with ALLEN-BRADLEY PANELVIEW 300 microprocessor control, (3) 44” x 51” x 36” SS tanks, automatic transfer system, gas fired, pass thru hot air dryer, entry & exit conveyor, enclosure, (8) 30” x 24” x 6” baskets, pumps & motors, s/n 4171

**PROCECO** BCW 12X12-4W-2R-8D-G-B belt conveyor, 3 stage, parts washer with 12” x 12” opening, natural gas burners, .6 to 2.8 FPM conveyor speed, s/n 93-512

**NORDSON**

- **PROCECO** BCW 12X12-4W-2R-8D-G-B 3 stage, parts washer
- **HOBART** CRS 66AW 2 stage stainless steel parts washer with 22” x 18” opening, s/n 85-1007167
- **BLAKESLEE** 3LLV wash tank approx. 88” x 30” x 24”, s/n D2660
- **HOBART** CRS 66AW 2 stage stainless steel parts washer
- **HOBART** CRS 66AW 2 stage stainless steel parts washer with 22” x 18” opening, s/n 85-1007167

**PAINT SYSTEMS & EQUIPMENT**

**NORDSON** powder coat system consisting of TEMPRITE tunnel washer with 66” x 43” opening, s/n 996, motorized overhead conveyor system, NORDSON 24’ polypropylene powder coating booth w/36” x 50” opening, (3) NORDSON VERSA SPRAY powder coating guns w/controls, powder recovery system, RF MOTE gas fired curing oven, s/n 123-81-8230

**NORDSON** powder coat system consisting of: BLAKESLEE SP parts washer with 16” x 20” opening s/n D2677, overhead chain conveyor, dry off oven, NORDSON 14’ galvanized, powder coating booth w/(2) NORDSON VERSA SPRAY powder coating guns w/controls, powder recovery system, PAINTRONIC 209 gas fired curing oven s/n 1038209, conveyor and unload station, IMAGE 1000ST 2003 marking system, s/n 2450240A

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**PRESSES**

**BLISS** 8-60 SSDC press with 290 ton cap., 39” x 60” bed

**DOMINION** 2500 straight side hydraulic press with 200 ton cap., 24” x 36” bed, automatic, vertical necking fixture, s/n MW458-1

**ROUSSELLE** #6 flywheel type OBI press with air clutch, 60 ton cap., 30” x 18” x 2” bolster, s/n FAA 9092

**TOLEDO** 5A OBI press with 40 ton cap.

**DENNISON** FH20HC309 C frame hydraulic press with 20 ton cap., 6 position rotary index table, s/n 25998

**DENNISON** FH20HC309SSHW C frame hydraulic press with 20 ton cap., 6 station rotary index table, s/n 26403

**AMERICAN** 12 ton hydraulic C frame press with 30” dia., 6 station rotary table, s/n 5810

**WILLIAMS & WHITE** down acting 4 post hydraulic press with 7 1.2 ton cap., 36” x 48” bed, s/n C-3814

**FURNACES & OVENS**

**IPE** propane gas fired car bottom furnace with THERMOQUIP control, 72” x 52” x 96” cap., 2,500,000 BTU

**BAYCO** 33” x 72” x 36” electric burn off oven

**WALKER** M906 electric oven with 15” x 15” opening, s/n C847

**ECLIPSE** gas fired heat treat oven with car bottom double drop door, pneumatic lift, quench tank, 4’ x 6’ car

**BRAZING SYSTEM**

**INDUSTRIAL COMBUSTION SOLUTIONS** 2003 BS250 gas fired, 12 station rotary brazing system with ALLEN-BRADLEY PANELVIEW 550 microprocessor control, (5) cooling stations, (16) gas fired torches, brazing station, exhaust, s/n EPP01

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INSPECTION EQUIPMENT

MITUTOYO BR 504 CMM with measuring range X-18", Y-20", Z-14", RENISHAW MIP probe, PC w/monitor and keyboard, printer, s/n 0600609

UNITED STM electromechanical tensile testing system with 23" between columns, 36" under top rail, PC & printer, s/n 81515

STARRETT HB 400 optical comparator with QUADRA-CHECK 2000 DRO, 17" screen, s/n 4211

GNEHM 48/4 G150 hardness tester
Large quantity of micrometers, gauges, surface plates, etc.

FORKLIFTS

YALE ERC050HG36SO83 electric forklift with 5000 lb. cap., 154" vertical lift, cushion tires, charger, s/n A297961

TOYOTA 42-6FGCU186 LPG forklift with 3250 lb. cap., 189" vertical lift, cushion tires, side shift, s/n 6770U

TOYOTA 5FGC15 LPG forklift with 3000 lb. cap., 118" vertical lift, cushion tires, s/n 10354

RAYMOND 020-S20TN electric reach truck with 2000 lb. cap., 157" vertical lift, cushion tires, charger, s/n 202-77-13221

HYSTER E25XM electric forklift with 1750 lb. cap., 212" vertical lift, cushion tires, side shift, charger, s/n D114V03744W

AUCTIO CONDUCTED BY CORPORATE ASSETS INC.

For further information contact us at:
2 St. Clair Ave. W., Suite 1002,
Toronto, Ontario, Canada M4V 1L5
Tel: (416) 962-9600
Fax: (416) 962-9601
Email: info@corpassets.com
Web: www.corpassets.com

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If you are unable to attend this auction, we would be pleased to act as your proxy.
Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information.

INDUSTRIAL COMBUSTION SOLUTIONS BS250 gas fired, 12 station rotary brazing system

IPE propane gas fired car bottom furnace

View of inspection equipment

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AIR COMPRESSORS

& DRYERS

SULLAIR LS16-75-HA/C rotary screw air compressor with 75 HP drive, s/n 003-128-259
QUINCY QSI245AN A41A rotary screw air compressor with 60 HP drive, s/n 94847
COMPAIR 6041 OV 9AS rotary screw air compressor with 40 HP drive, s/n F131V0401
AIRTEK CT330 air dryer, s/n 061-D03951
AIRTEK CT330 air dryer, s/n 11F-D011264
ULTRA AIR UA150AC air dryer, s/n U2105-11

AUTOMATICS

NEW BRITAIN 1980 657 six spindle automatic chucker with (6) 5 ¼” 2 jaw chucks, (5) slides, s/n 40234
ACME GRIDLEY 1980 5 ¼ RAC-6 six spindle automatic chucker with (6) 5 ¼” chucks, (4) slides, s/n 715750-C
NEW BRITAIN GRIDLEY #49 four spindle automatic chucker with (4) collet chucks, (4) slides, s/n 29419

WULFTEC VPT-100 automatic pallet wrapper
AIRTEK CT330 air dryer
GENERAC 1500 watt natural gas backup generator

Slug preparation system
14

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Over 220,000 lbs. of aluminum

SKYJACK SJ 111 4626 scissor lift work platform with 44” x 86” work platform, 26’ lift height, 850 lb. cap., s/n 707004

WULFTEC VPT-100 automatic pallet wrapper, s/n 1007-2412

GENERAC 1500 watt natural gas backup generator, s/n 385840

MINUTE MAN MC265026265 electric floor scrubber, s/n SMS2-650260810

BAIRD 36” dia. parts tumbler

HELIELWED 251 A/C D/C stick welder, 250 AMP, cables & gun

SIGNODE MCDW strapper s/n 44720

ALSO: pallet racking, 48” x 13’ x 9’ mezzanine, electric hoists, (325) collapsible plastic pallets, pump trucks, shop fans, (55) 48” x 32” x 15’ rolling parts bins, (36) 70” x 43” x 55’ parts bins, large assortment of stainless steel heat treat baskets,

MISCELLANEOUS

OVER 220,000 lbs. of aluminum

(3) BRUIN single spindle horizontal lead screw tapping machines with pneumatic clamping

MCKNIGHT FHE 10 automatic feed vibratory feeder with hopper loader, incline conveyor, s/n 2205

KING water type pressure test machine with (4) eight pocket nesting fixtures

CRAFTSMAN 11 HP 4 speed lawn tractor with 36” mower

POULAN 8.5 HP 27” gas powered walk behind snowblower

Office furniture and business machines

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REAL ESTATE

80,000 sq. ft. industrial building located 16567 Hwy. 12, Midland, Ontario, L4R 4P4, Canada

SIZE: ±80,000 sq. ft. New Addition ±40,000 sq. ft. in 2003
OFFICE: ±9,000 sq. ft. Air Conditioned
HEATING: Natural Gas
CLEAR HEIGHT: 21’/18’
LAND SIZE: ±6.4 Acres
CONSTRUCTION: Poured Concrete, Brick & Clad/Concrete Block & Brick
POWER: Upgraded to 2000 amp 2003
FIRE PROTECTION: Sprinklers & Alarm
ZONING: M1 Industrial
SHIPPING: ± (6) Dock Level Doors With Levelers, (1) Ground Level Door
EXTERNAL: Gravel Drive & Parking Approx 400’ Frontage on Hwy. 12 With (2) Entrances, Fire Hydrant

40,000 sq. ft. 21’ clear height section is a second building erected in 2003 directly behind original building, this area houses a 4,600 sq. ft. air conditioned 2 story office area with: reception area, modern QC lab, board room, offices, and cafeteria.

80,000 sq. ft. industrial building located 16567 Hwy. 12, Midland, Ontario, L4R 4P4, Canada