

# ONLINE AUCTION!

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**BIDDING BEGINS: Monday, March 2nd at 9:00am PST**

**BIDDING ENDS: Thursday, March 5th at 2:00pm PST**

**LOCATION: 3700 Modern Industries Pkwy., Chattanooga, TN 37419**

**PREVIEW: Inspection By Appointment Only, Please Contact BIDITUP Office To Schedule**



*Surplus to the Continuing Operations of: MIG WIRE AND TUBE, LLC*

## CNC Wire Bending and Forming Equipment, OBI & Straight Side Presses, Tube Benders, CNC Robots, Machine Shop Equipment



PAVE CNC WIRE FORMERS



ROBOMAC MDL. 213 CNC WIRE FORMER



BANNER RESISTANCE WELDER

### WIRE FORMING & WIRE STRAIGHTENERS

(3) 1999 & 2000 RMG MDL. 16 TWIN ARBOR STRAIGHT AND CUT MACHINES, 3/8" dia, 400 fpm, 8' Rack, AC Drive, S/N 9911122 & 0011168; w/Uncoiler

U.S. BAIRD MDL. #4, 4 SLIDE WIRE FORMER

1982 NILSON MDL. #S5 4 SLIDE WIRE FORMER, 3/8"; S/N 111848

1995 LEWIS MDL. 2SV5 STRAIGHT AND CUT MACHINE, 5/16" dia, 400 fpm, 8' Rack, S/N 2SV5HS2648; w/RMG Payoff

LEWIS MDL. 2CV4 STRAIGHT AND CUT MACHINE, Machine, 200 fpm, 10' Rack, S/N 2CV4-252-6

### CNC WIRE FORMING

2002 ROBOMAC MDL. 206 1/4" 2-HEAD CNC WIRE FORMER, S/N 02-03182; w/Latour Mdl. D1000 Automatic Payoff; 5-Roll Straightener

1999 ROBOMAC MDL. 213 1/2" 2-HEAD CNC WIRE FORMER, S/N 9906138; w/Latour Mdl. D2000 Automatic Payoff; 5-Roll Straightener

(2) 2003 PAVE MDL. MICRO-6 6MM MANUAL FEED CNC WIRE FORMERS, S/N 6029; S/N Unknown; and S/N 6018

(2) 2001 PAVE MDL. MICRO-8 8MM MANUAL FEED CNC WIRE FORMERS, S/N 1506; and S/N 1507

1993 PAVE MDL. VARIFORM 8MM MANUAL FEED DUAL HEAD WIRE FORMER

### CNC TUBE BENDERS

(2) PINES MDL. M-44546 TUBE BENDER, S/N 10800-94045 and 10800-94043 w/Touch Screen Control; Hines Adaptive Control

1998 KEINS MDL. KB-45ND 45MM CNC TUBE BENDER, S/N P-53128; w/Touch Screen Controls

1999 KEINS MDL. KB-30ND 30MM TUBE BENDER, S/N K-7813

### PRESSES O.B.I. & SS/DC

WARCO MDL. 250-2-60C 250-TON DOUBLE CRANK STRAIGHT-SIDE PRESS, S/N 54129; 6" Stroke; 40-spm; 4" Slide Adjustment; Link Systems Mdl. SS-501 Touch Controls, S/N 11615; w/Link Electric Black Max Light Curtain

1970 VERNON MDL. 1100BI 110-TON OBI PRESS, S/N 21709; 8" Stroke; 18" Shut Height; 5" Adjustment; 42" x 27" Bolster; 40-spm

### PRESSES O.B.I. & SS/DC (Continued)

1976 VERNON MDL. 1100BI 110-TON OBI PRESS, S/N 25057; 8" Stroke; 18" Shut Height; 5" Adjustment; 42" x 27" Bolster; 40-spm

1992 NIAGARA MDL. SC2-150-48-36 165-TON PUNCH PRESS, S/N P53708; 15 to 30-spm; 29.5" Shut Height; 9" Slide Adjustment

### RESISTANCE WELDERS & CNC WELDING CELLS

BANNER RESISTANCE WELDING CELL; Drop Knee Table (Not In Service); w/Technitron Series T3005 Control; Approximately (16) Heads; Approximately 120-kva Transformers; (Rebuilt by T.J. Snow Approximately 2002)

FANUC 6-STATION CELL; Bundle Unload; Pick n Place Robot; Broaching Station; Deburring Station; Final Bend and Discharge

(2) 2003 FANUC MDL. S-420/IF 6-AXIS RESISTANCE WELDING CELL;

(2) Fanuc Robots w/ Technitron Series T2200 Controls; Fanuc Robot; System R-J2 Controller; 136-kva Transformers

T.J. SNOW RESISTANCE WELDER, S/M NM000833; w/85-kva Transformer

### ROBOTS, 6-AXIS

MOTOMAN MDL. SK150 RESISTANCE WELDING CELL; w/ 2-Station Rotating Turn Table; 6-Axis Robot; Medar 3000S Control; (1) Approximately 75-kva Transformer (MSK150UL)

(2) 1988 MOTOMAN MDL. L106S TYPE YRFL-NNA10G 6-AXIS ROBOTS; w/350-Amp Weld Power Source; Yasnac ERC L106S/L106WS Control

### SHOP EQUIPMENT & MISCELLANEOUS

VECTRAX MDL. GS20V 3-HP VERTICAL MILLING MACHINE, S/N 866014

REID BROTHERS MDL. 512 6" AUTO. SURFACE GRINDER, S/N 512-688-2

BRIDGEPORT 1-HP VERTICAL MILLING MACHINE, S/N 12BR58982

FOSDICK DRILL PRESS

DAKE 12" COLD SAW

AUTOMATIC FEEDER

(2) APPROX. 400-GALLON SURGE TANKS

PRECISION QUINCY CORPORATION WALK-IN STRESS RELIEF OVEN w/650,000-btus/Hour

818.508.7034

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(3) RMG MDL. 16 STRAIGHT AND CUT MACHINES



NILSON MDL. #S5 WIRE FORMER



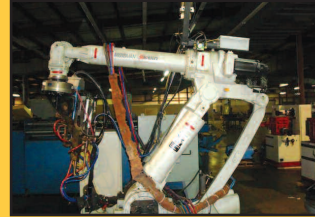
(2) PINES TUBE BENDER



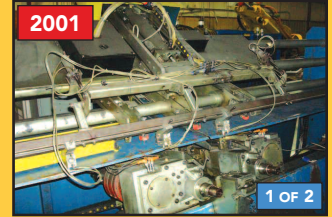
RMG RACK



MOTOMAN ROBOTS



MOTOMAN ROBOTS



(2) PAVE MDL. MICRO-8

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**FEATURED AUCTION**

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**Monday, March 2, 9:00am PST**

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**Thursday, March 5, 2:00pm PST**

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**MIG Wire and Tube, LLC**

**CNC WIRE BENDING AND FORMING EQUIPMENT, OBI & STRAIGHT SIDE PRESSES, TUBE BENDERS, CNC ROBOTS, MACHINE SHOP EQUIPMENT**



LEWIS MDL. 2SV5 STRAIGHT & CUT MACHINE



PAVE MICRO-8



UNCOILER

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**MACHINERY AUCTION, LOOK INSIDE!**

**ATTENTION: PLANT MANAGER OR EQUIPMENT BUYER**

**PLEASE NOTE: REMOVAL OF YOUR PURCHASES MUST BE DONE BY THURSDAY, MARCH 19TH, 2009 THERE WILL BE NO EXCEPTIONS!**

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