COMPLETE BRASS MILL EQUIPMENT FOR SALE!

25" (635mm) WATERBURY FARREL ZR 23-25 SENDZIMIR MILL

Maximum Incoming Thickness: 0.140" (3.56mm)
Minimum Finish Thickness: 0.0025" (0.0635mm)
Maximum Coil Weight: 15,000 Lbs. (6,800 Kg)
Speed Range: 0-1000 FPM (0-305m/Min.)
Maximum Tension: 20,000 Lbs. (9,071 Kg)
Automatic Gauge Control System: New 2001
Thickness Gauges: Vollmer 1076
GE Adjustable Speed Drive System 1992
Ultravar Automatic Power Factor Correction System 2003

GRISET REVERSING 2HI/4HI BREAKDOWN COLD ROLLING MILL

Maximum Incoming Strip Thickness - 0.787"
Minimum Finishing Strip Thickness - 0.080" (2 Hl)
Minimum Finishing Strip Thickness - 0.030" (4 Hl)
Factory Has Rolled - 0.016" Thickness
Maximum Strip Width - 28"
Maximum Coil Weight - 15,000 Lbs.
Mill Speed - Up To 250 FPM (2Hi) | Up To 700 FPM (4Hi)
Line Configuration Right To Left
Hydraulic Operation - Control Pinch Rolls, Side Guides,
4 Roll Straightener

25" x 0.030" UNGERER STR180-700 STRETCH BEND TENSION LEVELER

Strip Width: 5" (127mm) Min. - 25" (635mm) Max.
Maximum Coil Weight: 12,000 Lbs. (5,443 Kg)
Maximum Coil Size: 20" (508mm) ID X 52" (1320mm) OD
Leveling Speed: Up To 600 FPM (182m/Min.)
Threading Speed: 33 - 49 FPM (10-15m/Min.)
Speed In Reverse: 33 - 165 FPM (10 - 50m/Min.)

16-1/2" x 34" x 34" BLISS 4 HIGH NON-REVERSING MILL
Work Roll Size: 16-1/2” (419.1mm) X 34” (863.6mm)
Work Roll Bearings: Roller Bearings
Back Up Roll Size: 34” (863.6mm) X 34” (863.6mm)
Back Up Roll Bearings
Mill Direction: Left To Right
Mill Stand Cross Section: 26” (660.4mm) X Width: 36” (914.4mm)
Screwdowns: Electro Mechanical
Spindles And Couplings: Universal
Combination Pinion Stand & Reducer
Mill Speed: 150/450 FPM (47/140 m/Min.)

Previous Use:
Width: 24” (609.6mm)
Consisting of:
Shaker Table, Melting Furnace, Holding Furnace, Caster, Withdrawal Unit, In Line Slab Milling。
Upcoiler

Type Line: Degreasing/Wash Line
Line Speed: 700 Fpm (219 Meters Per Minute)
Approx. Consisting of: Payoff, Coil Joiner, Caustic Wash, Electrolytic Degreasing, Acid Rinse, Rinse Brush Box, Rinse/Bta/Rinse, 4 Bar Wringer, Air Dryer, Oil Roll Shear, Passline Roll, Takeup

FOR ADDITIONAL INFORMATION, CONTACT BRUCE L. PINELLI
Bruce@nationalmachy.com or +1-973-344-6100